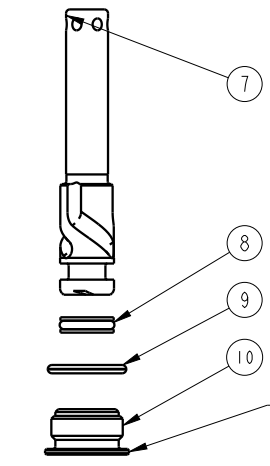
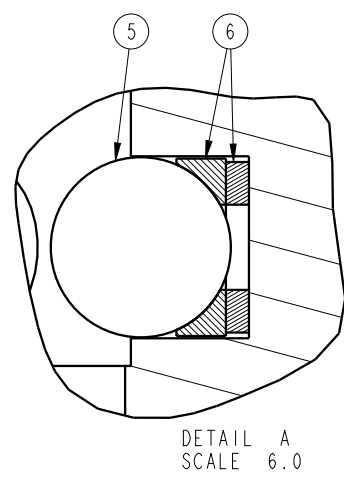
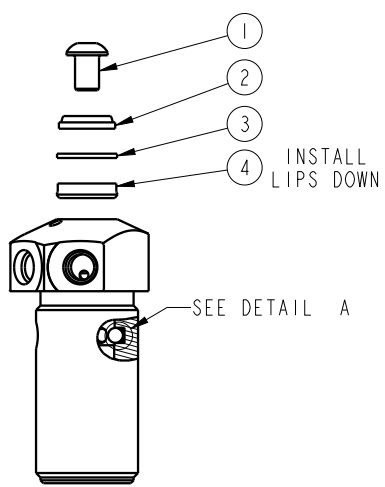



| NO. | QTY. | DESCRIPTION | MODEL NUMBER | | | STANDARD SEAL KIT | FLUOROCARBON SEAL KIT |
|-----|------|---------------------------------|--------------|--------------|--------------|-------------------|-----------------------|
| | | | 14-0205-01-X | 14-0209-01-X | 14-0213-01-X | | |
| 1 | 1 | BUTTON HEAD CAP SCREW | 21-4110-01 | 21-4100-09 | 21-4100-39 | NO | NO |
| 2 | 1 | WIPER, ROD (FLUOROCARBON) | 39-0530-04 | 39-0530-01 | 39-0530-00 | YES | YES |
| 3 | 1 | BACK-UP RING, ROD | 39-F540-00 | 39-F540-01 | 39-F540-02 | YES | YES |
| 4 | 1 | SEAL, ROD (STANDARD) | 39-0100-38 | 39-0100-20 | 39-0110-46 | YES | NO |
| | 1 | SEAL, ROD (FLUOROCARBON) | 39-0520-14 | 39-V100-20 | 39-V110-46 | NO | YES |
| 5 | 3 | BALL, STEEL ALLOY | 23-6000-14 | 23-6000-11 | 23-6000-02 | YES | YES |
| 6 | 3 | BALL SEAT ASSEMBLY | 90-1999-56 | 90-1999-57 | 90-1999-58 | YES | YES |
| 7 | 1 | PLUNGER, LEFT HAND (SHOWN) | 81-4000-20 | 81-4000-19 | 81-4000-21 | NO | NO |
| | 1 | PLUNGER, RIGHT HAND | 81-4000-16 | 81-4000-17 | 81-4000-18 | NO | NO |
| | 1 | PLUNGER, STRAIGHT | 81-4000-72 | 81-4000-73 | 81-4000-74 | NO | NO |
| 8 | 1 | SEAL, PLUNGER (STANDARD) | 39-H100-37 | 39-H100-18 | 39-H110-30 | YES | NO |
| | 1 | SEAL, PLUNGER (FLUOROCARBON) | 39-V100-37 | 39-V100-18 | 39-V110-30 | NO | YES |
| 9 | 1 | O-RING, RETAINER (FLUOROCARBON) | 39-V000-36 | 39-0510-31 | 39-V510-43 | YES | YES |
| 10 | 1 | RETAINER | 81-4000-28 | 81-4000-29 | 81-4000-30 | NO | NO |
| N/A | N/A | SEAL KIT (STANDARD) | 60-1400-27 | 60-1400-28 | 60-1400-22 | INCLUDED IN KIT | |
| N/A | N/A | SEAL KIT (FLUOROCARBON) | 6V-1400-27 | 6V-1400-28 | 6V-1400-22 | INCLUDED IN KIT | |



TORQUE RETAINER TO:
 MODELS 14-0205-01-X 13 FT-LB
 MODELS 14-0209-01-X 30 FT-LB
 MODELS 14-0213-01-X 30 FT-LB



Lubricate all seals with clean hydraulic fluid prior to assembly.

| | | | |
|---|---|-----------------------------------|----------|
| PARTS LIST |  VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A. | | |
| | | PARTS LIST, SC, TB, HS, DA | |
| ASSEMBLIES AFFECTED 14-0205-01-L, 14-0205-01-R, 14-0205-01-S 14-0209-01-L, 14-0209-01-R, 14-0209-01-S 14-0213-01-L, 14-0213-01-R, 14-0213-01-S | SIZE A | PL1413 | REV G |

| | | | | |
|---------|------------------------|--|------------|---------|
| G | 5280 | RELEASE | ALS | 4/12/24 |
| REV | IN ACCORDANCE WITH ECN | EFFECTIVE DATE | REVISED BY | DATE |
| DRW BY: | KWR | DRAWING STATUS: Released | | |
| DATE: | 11/09/04 | PRODUCTION APPROVED FOR RELEASED STATUS ONLY | | |